

Order 8255

Pet 1



006984

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SK393M44121-1
Job Sheet 185711



Part No: SK393M44121-1

Job Qty: 1 ea

Part Name: Alignment Set, Belt



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 12/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG SK393M44121 Rev. 0 IPP Rev. A 18.05.25 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/5/18	12/5/18	0.00	0.00	Start Up Small Fab-4		MLC
110	Small Fab	1 pcs	12/5/18	12/5/18	0.00	0.20	Small Fab-4		MLC DAS 38
120	QC	1 pcs	12/5/18	12/5/18	0.00	0.00	QC4		DAS 21 12 DEC 11 2018
130	Packaging	1 pcs	12/5/18	12/5/18	0.00	0.00	Packaging3-1		DAS 21 12 DEC 11 2018
140	QC21-FG	1 Ea	12/5/18	12/5/18	0.00	0.00	QC21		DAS 21 12 DEC 11 2018

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1450-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	5089128
APP-1450-E	Case	1 Ea (1 ea)	90-Start up Operation	5128225
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	5021040
2310A15	Magnetic Base	1 Ea (1 ea)	110-Small Fab	5124050
5165A24	C-Clamp	2 Ea (2 ea)	110-Small Fab	5124851
8591A61	Dial Indicator	1 Ea (1 ea)	110-Small Fab	5135942
88775K151	Stainless Bar	1 ft (1 ea)	110-Small Fab	5124852
SK393M44121-1A	Bottom Pad used in case APP-1450-E	1 Ea (1 ea)	110-Small Fab	5128223
SK393M44121-1B	Lid Foam used in case APP-1450-E	1 Ea (1 ea)	110-Small Fab	5128224

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97524A032	4	735	0
	APP-1450-E	1	17	0
	RB41011	1	712	0
	2310A15	1	0	0
110-Small Fab	5165A24	2	0	0
	8591A61	1	0	0
	88775K151	1	0	0
	SK393M44121-1A	1	0	0
	SK393M44121-1B	1	0	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____																							
Misidentified ☐	Past Due ☐																								

Part Specifications

Specifications could not be found.

Plex 10/31/18 1:44 PM Dart.lajeunesse.marie



Container No: S136514



Part: SK393M44121-1

Job No: 185711

Serial No/Batch: S136514

Revision: 0

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/11/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

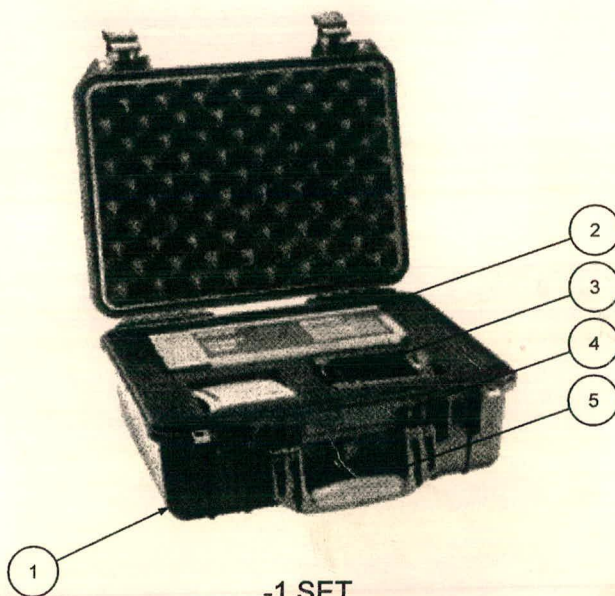
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Notes:

- 1.FN 1 Case is provided with polyurethane foam in base and convoluted foam in lid. Seller will establish position of contents within base that provides protection and will cut out foam to firmly retain contents. FN 2 Indicator and FN 3 Magnetic Base and Clamps/Rods shall be retained inside original packaging. Turn in adjusting screw on FN 4 Clamps to achieve minimum packing size.
2. Apply Buyer-furnished FN 6 Nameplate on top side of Case.



-1 SET

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
1	ORIGINAL RELEASE	1/7/2008	GPK

NORTHROP GRUMMAN Integrated Systems		1300 1008 7/2007
ISSUE 02 PART		
ALIGNMENT SET, BELT DRIVE RUNOUT		
SK333M44121-1	MQ-88	DATE 08
C/N 1001 08	10/04/10	
N00019-00-C-0277	(PER CONFIG MGMT)	
100	1	

FN 6 NAMEPLATE DETAILS

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 185711 MCS
187051

Q	1	RY102-13	NAMEPLATE, NORTHROP GRUMMAN (BUYER FURNISHED)
5	1	80759-101	STAINLESS STEEL BAR, 17-4 PH 1/2" X 3/4" X 12" MILL FINISH, ASTM A304 (ANMASTER CARR OR EQUIV)
4	2	5133A-16	C-CLAMP, LIGHT FORCE, RED PATTERN, 4 IN CAP. (ANMASTER CARR OR EQUIV)
3	1	2310A-16	MAGNETIC BASE W/CLAMP (ANMASTER CARR OR EQUIV)
2	1	8891A-11	TEST INDICATOR, 0- 36 IN RANGE - STARRETT MODEL #11-1CZ (ANMASTER CARR OR EQUIV)
1	1	APD-1400F	CASE, TRANSPORT (PELICAN PRODUCTS, INC)
ITEM	QTY	PART NO.	DESCRIPTION

CONTRACT NO. N00019-00-C-0277		NORTHROP GRUMMAN Ryan Automotive Center	
SIGNATURES		DATE	
C. KOLIN		1/7/2007	
ALIGNMENT SET, BELT DRIVE TRANS PINION RUNOUT			
REV	78022	SK333M44121	PR
DATE	1/7/2007	1/7/2007	1/7/2007

